



DPL-250 - OWNERS MANUAL

Parts Details

Main Assembly

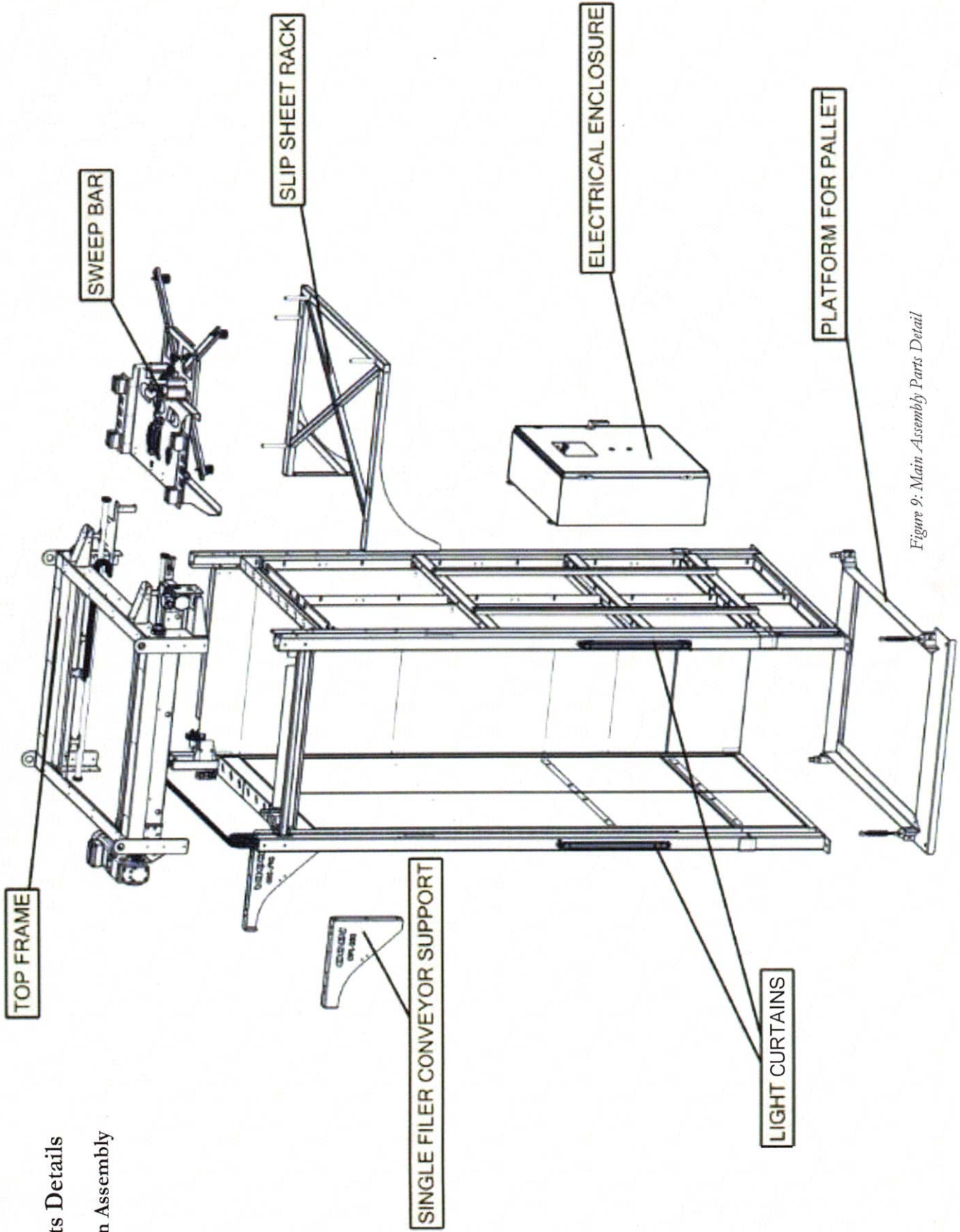


Figure 9: Main Assembly Parts Detail

Revision: F

Date: 5/22/19

Codi Manufacturing, Inc.
DPL-250 Depalletizer – Owners Manual

HMI Defined Auto Run Screen

If the E-stop or light curtain need to be reset, this button will flash. Press to reset safety modules.



If the system is running, these are used to toggle the pausing and unpausing of sweeping a layer of containers

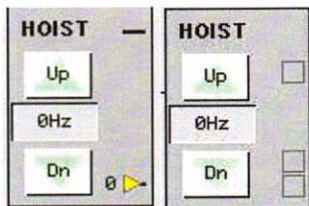


Press and hold for 1 second to start the system.

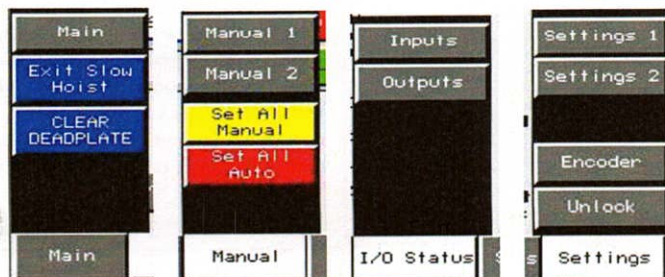


If encoder installed, hoist position will be indicated along with the percentage from the bottom it currently sits. If encoder not installed, the 3 boxes will light when the low low, low or hi hi sensors are triggered.

ENCODER NO ENCODER



Press and hold navigation buttons to access popup menus



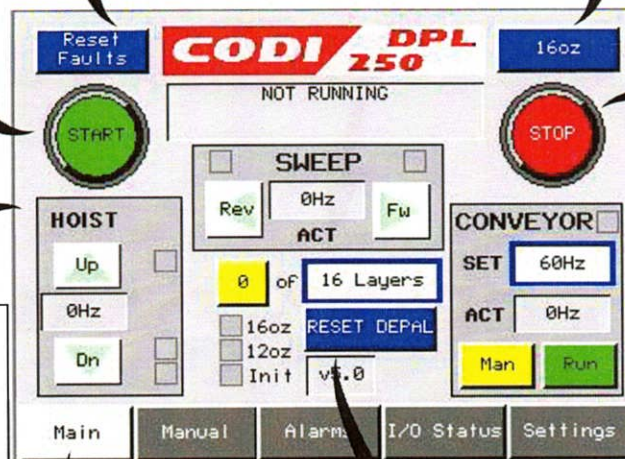
For non-encoder models, press and hold for 1 second to toggle between two can sizes based on the sensors aiming across the pallet. The text displayed can be changed in the settings.

For encoder models, this page appears immediately upon pressing

SELECT CAN SIZE

Slim Cans	Sleek Cans	Standard Cans	
5.5oz	7.5oz	333mL	16oz
187mL	8oz	12oz	19.2oz
6.8oz	12oz SIK	375mL	24oz
250mL			
		Custom	7.10in
Selected Can		7.10in	
Offset Above Deadplate		0.2in	
		12oz Glass Longneck	Close

Reset Drive faults and other alarms



Stop system including conveyor

RESET DEPAL

THIS WILL RUN THE HOIST DOWN AND THE SWEEP ARM FORWARD TO RESET FOR A NEW PALLET.

WOULD YOU LIKE TO RESET THE NUMBER OF LAYERS SWEEPED?

Yes
+ Reset

No
+ Reset

Cancel
Reset